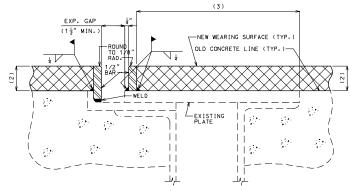


PART SECTION THRU EXPANSION DEVICE DAMS AT FINGER TYPE EXPANSION DEVICES TYPE "A"

NOTE: DASHED LINES INDICATE OLD WORK. SOLID LINES INDICATE NEW WORK.



PART SECTION THRU EXPANSION DEVICE DAMS AT PLATE TYPE EXPANSION DEVICES TYPE "B"

GENERAL NOTES:

STRUCTURAL STEEL SHALL BE GRADE 36 COMPLYING WITH ASTM SPECIFICATION A709.

QUALIFICATION OF WELDING OPERATORS WILL BE REQUIRED.

E7016 OR E7018 ELECTRODES SHALL BE USED.

THE STEEL DAMS SHALL EXTEND FULL ROADWAY WIDTH BETWEEN CURBS, BUT SHALL BE INSTALLED IN SECTIONS OF SUCH LENGTHS TO PERMIT AT LEAST ONE WAY TRAFFIC AT ALL TIMES. BEFORE TRAFFIC IS PERMITTED TO CROSS OVER SECTIONS OF DAMS IN PLACE. SUFFICIENT WEARING SURFACE SHALL BE PLACED ON ROADWAY SLAB ADJACENT TO BOTH SIDES OF EXPANSION DEVICE TO PREVENT ANY DAMAGE TO EITHER THE STEEL DAMS OR TIRES OF VEHICLES.

STEEL DAMS SHALL CONFORM TO CROWN OF ROADWAY.

STEEL CHANNELS OR BARS ON BOTH SIDES OF EXPANSION JOINT, FOR FULL WIDTH OF ROADWAY, SHALL BE CONSIDERED AS A STEEL DAM ASSEMBLY AND PAID FOR AS ONE STEEL BAR DAM.

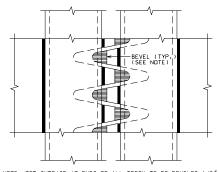
PAINT INSIDE SURFACE OF CHANNEL 5.0 MILS THICKNESS OF INORGANIC ZINC PRIMER.

SHOP DRAWINGS WILL NOT BE REQUIRED FOR STEEL BAR DAMS.

(1) WEARING SURFACE THRU 1-3/4", USE CHANNEL C6 \times 10.5. WEARING SURFACE GREATER THAN 1-3/4" TO 2-1/4". USE CHANNEL C7 \times 14.75 DR MC6 \times 15.1.

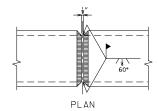
(2) SEE BRIDGE PLANS FOR REQUIRED WEARING SURFACE THICKNESS.

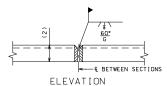
(3) WHEN THIS DIMENSION EXCEEDS 3" AND A CONCRETE WEARING SURFACE IS USED, TACK WELD A ONE INCH BAR CHAIR TO THE PLATE FOR EACH 3" OF PLATE TO BE COVERED BY WEARING SURFACE.



NOTE: TOP SURFACE AT ENDS OF ALL TEETH TO BE BEVELED 1/8" IN 1-1/2" TO PERMIT FREE MOVEMENT UNDER NEW 6" OR 7" CHANNEL.

PART PLAN AT EXPANSION DEVICE





DETAILS OF CHANNEL SPLICE NOTE: FIELD SPLICE TO BE AT & ROADWAY FOR 2 LANE BRIDGES.

STEEL DAMS
AT EXPANSION DEVICES
FOR RESURFACING BRIDGE FLOORS

DATE _______ EFFECTIVE: 01-01-2002 712.40H